



Dart Aerospace Ltd.
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RB23007615-13
Job Sheet 187699



Part No: RB23007615-13

Job Qty: 10 ea

Part Name: Saw



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/12/18

Job Tracking No:

Due Date: 1/10/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RB23007615 Rev. B IPP Rev. A 18.02.20 new issue FK Verify DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		1/10/19	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	10 pcs		1/10/19	0.00	2.50	Small Fab-3		
120	QC	10 pcs		1/10/19	0.00	0.00	QC5		
130	Packaging	10 pcs		1/10/19	0.00	0.00	Packaging3-1		
140	QC21-SA	10 Ea		1/10/19	0.00	0.00	QC21		

Part Op Descriptions: 110 - 1- Cut each HAC5012BX in half each HAC5012BX makes saws for 2 kits. 2- Deburr ends if necessary.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
HAC5012BX	12" Carbide Rod Saw	5 Ea (.5 ea)	90-Start up Operation	5093432

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	HAC5012BX	5	18	0

Part Specifications

Specifications could not be found.

Plex 12/12/18 7:32 AM Dart.lajeunesse.marie



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Container No: S141755



Part: RB23007615-13

Job No: 187699

Serial No/Batch: S141755

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 01/04/19

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

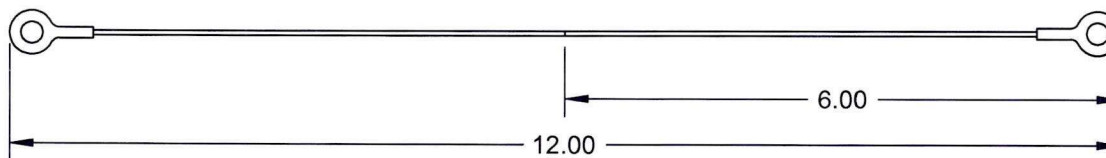
Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
B	-13 MOVED TO SEPARATE SHEET. CH'D DIMS WAS 6.000 IS 6.00, WAS 12.000 IS 12.00.	2/3/14	DPD	RJC

TEO ATTACHED



SHOP COPY
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ENGINEERING
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WITHOUT NOTICE

WORK ORDER
NO. 187699 MJS
187212

NOTE:
CUT EACH HAC5012BX IN HALF EACH
HAC5012BX MAKES SAWS FOR 2 KITS.

-13
SAW

RED BARN MACHINE	
TITLE POWER TURBINE CLEANING KIT	
DWG NO. RB23007615-13	REV B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	
XXX ± .005	FRACTIONS ± 1/32
XX ± .01	ANGLES ± 5°
X ± .1	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 2-1-01
SHEET 3 of 7	